# PIT BULL® 28

Fusion Capability for 2" IPS to 8" DIPS (63mm - 225mm)



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### **OVERVIEW**

McElroy 28 machines come in multiple configurations to ensure your pipe fusion needs are covered. The 28 machines butt fuse pipe sizes from 2'' IPS to 8'' DIPS (63mm to 225mm).

The Pit Bull  $\,^{\circ}$  28 is used for special applications where the Rolling 28 or TracStar  $\,^{\circ}$  28 is not needed. All McElroy 28 machines incorporate a 4-jaw carriage that can be converted to a 3-jaw carriage to become an even more compact fusion unit.

Also available is a Pit Bull 28 Combination Unit (CU) that allows fusion of branch saddles with a maximum base diameter of 9.63" onto any size main.

# **FEATURES**

- Compact fusion unit for special applications
- DataLogger® compatible
- Hydraulic Power Unit (HPU) sold separately
- Available in a Combination Unit (CU) for sidewall fusion

## **SPECIFICATIONS**

ruses ripe sizes:	2" IPS — 8" DIPS (63mm — 225mn
MODELS	
AT805501:High Cylinder Force, 220V-24	10V, 50/60Hz, 1 Phase Input Voltage Re
AT805503:Low Cylinder Force, 220V-24	10V, 50/60Hz, 1 Phase Input Voltage Re
AT805502: High Force Combination Unit (CU), 220V-24	10V, 50/60Hz, 1 Phase Input Voltage Re
AT805504:Low Force Combination Unit (CU), 220V-24	
POWER	
Butt Fusion Heater:	1.750 Wa
Sidewall Heater:	•
Facer:	•
WEIGHT	
4-Jaw Carriage:	210 lbc (00 3 V
4-Jaw Combination Unit Carriage:	
3-Jaw Carriage:	
3-Jaw Combination Unit Carriage:	
Facer:	
Heater:	
CHASSIS	21 lbs. \7.5 N
Frame:	Walded steel construction
HPU MODELS	Trouble Stort Construction
T1810901:	240V 60Hz 1 Phase Innut Voltage Re
T1810902:220	
HPU WEIGHT	-2-101, 50, 00112, 0 1 11036 111por 1011uge Re
Machine:	300 lbc (176 0 V
HPU HYDRAULICS	
System Pressure:	1 500 PSI Ma
Hydraulic Reservoir Capacity:	
Pump Flow Rate 60 Hz:	
'	5 N GPM (18 9 IP)
Pump Flow Rate 50 Hz:	
Pump Flow Rate 50 Hz:	Exxon Univis N46 or equivale
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Pump Flow Rate 50 Hz:	Exxon Univis N46 or equivale
Pump Flow Rate 50 Hz: Floid: Floid: Filtration: HPU MOTOR Electric: HPU POWER Power Requirement:	Exxon Univis N46 or equivale
Pump Flow Rate 50 Hz:	
Pump Flow Rate 50 Hz:	Exxon Univis N46 or equivale  10 micron absolu  5 1  5.2 KVA/4.5 Wo
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Pump Flow Rate 50 Hz:  Fluid:  Fluid:  HPU MOTOR  Electric:  HPU POWER  Power Requirement:  HPU MOBILITY  Tires:	Exxon Univis N46 or equivale  10 micron absolu  5 1  5.2 KVA/4.5 Wo
Pump Flow Rate 50 Hz:  Fluid:  Fluid:  Fluid:  Fluid MOTOR  Electric:  HPU MOTOR  Power Requirement:  HPU MOBILITY  Tires:  Transportation:  30"	
Pump Flow Rate 50 Hz:  Fluid:  Fluid:  HPU MOTOR  Electric:  HPU POWER  Power Requirement:  HPU MOBILITY  Tires:  Transportation:  30" 762mm	Exxon Univis N46 or equivale  10 micron absolu  5 1  5.2 KVA/4.5 Wo
Pump Flow Rate 50 Hz:  Fluid:  Fluid:  HPU MOTOR  Electric:  HPU POWER  Power Requirement:  HPU MOBILITY  Tires:  Transportation:  30" 762mm	Exxon Univis N46 or equivale  10 micron absolu  5 1  5.2 KVA/4.5 Wo
Pump Flow Rate 50 Hz:  Fluid:  Fluid:  HPU MOTOR  Electric:  HPU POWER  Power Requirement:  HPU MOBILITY  Tires:  Transportation:  30" 762mm	
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#### INCLUSIONS

Pit Bull 28 includes fusion carriage, heater, facer and insulated heater stand. HPU that includes extension hoses and lifting assembly sold separately. Specifications are subject to change without notice.

